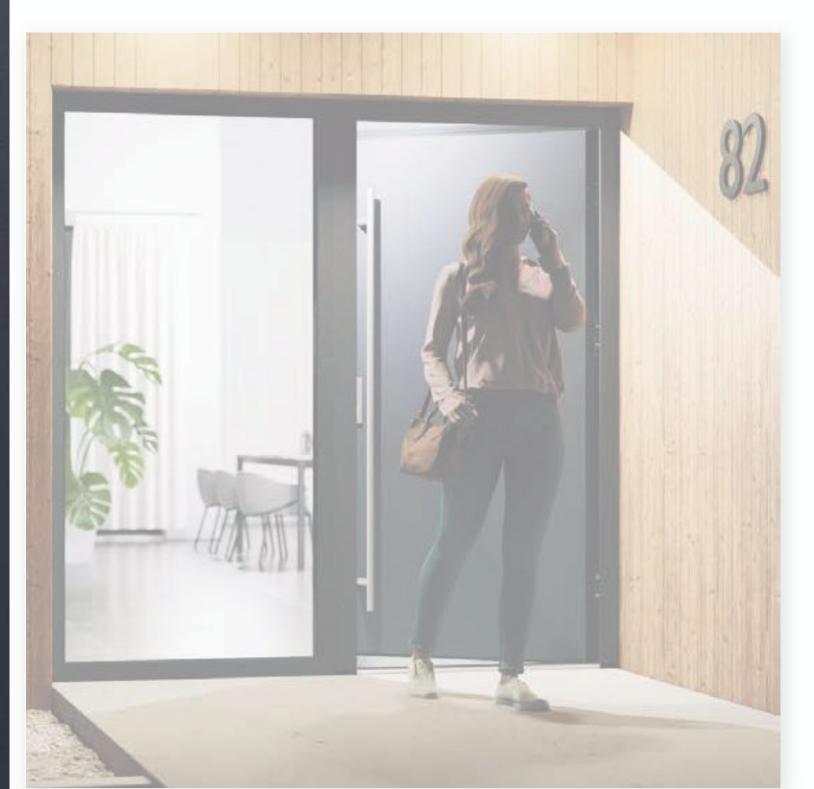
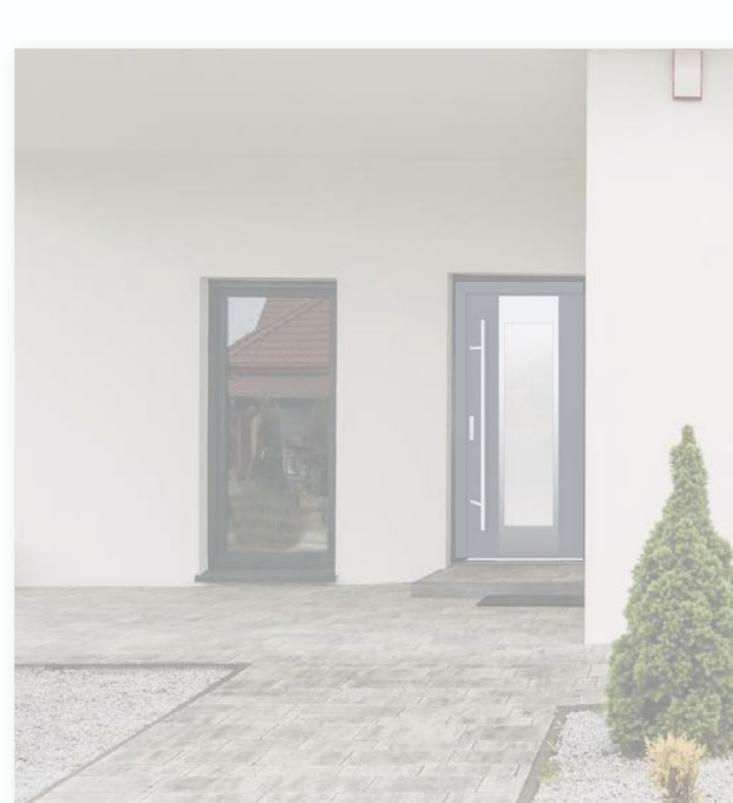
# ITÜRENWERKE











STEEL-ALUMINIUM DOORS

4668

# APPLICATION

Excellent thermal performance and modern design are the hallmarks of this series. It features the possibility of combining with sidelights and the option to include an elegant pull handle.

The doors are available in eight models, including the Blackline version, and in six color variants.







#### INOX MODELS

STEEL-ALUMINIUM DOORS



M43

#### BLACKLINE

STEEL-ALUMINIUM DOORS



M63

### GLAZING

**Glazing available in the following models:** 01, 04, 05, 08, 09, 11, 13, 14, 21, 24, 25, 28, 29, 31, 33, 34, 42, 43, 45, 46, 47, 62, 63, 65, 66, 67, and all C/GLAS models.

**Triple-pane glass unit:** Equipped with a warm spacer bar, ensuring excellent thermal insulation.

Tempered glass (ESG): Enhanced resistance to mechanical damage and safe breakage.

Available glazing colors: CLEAR, SATIN, GRAPHITE GRAY, REFLEX GRAY.





The actual appearance and effect of the glazing depend on the color scheme, light intensity, and surrounding environment.





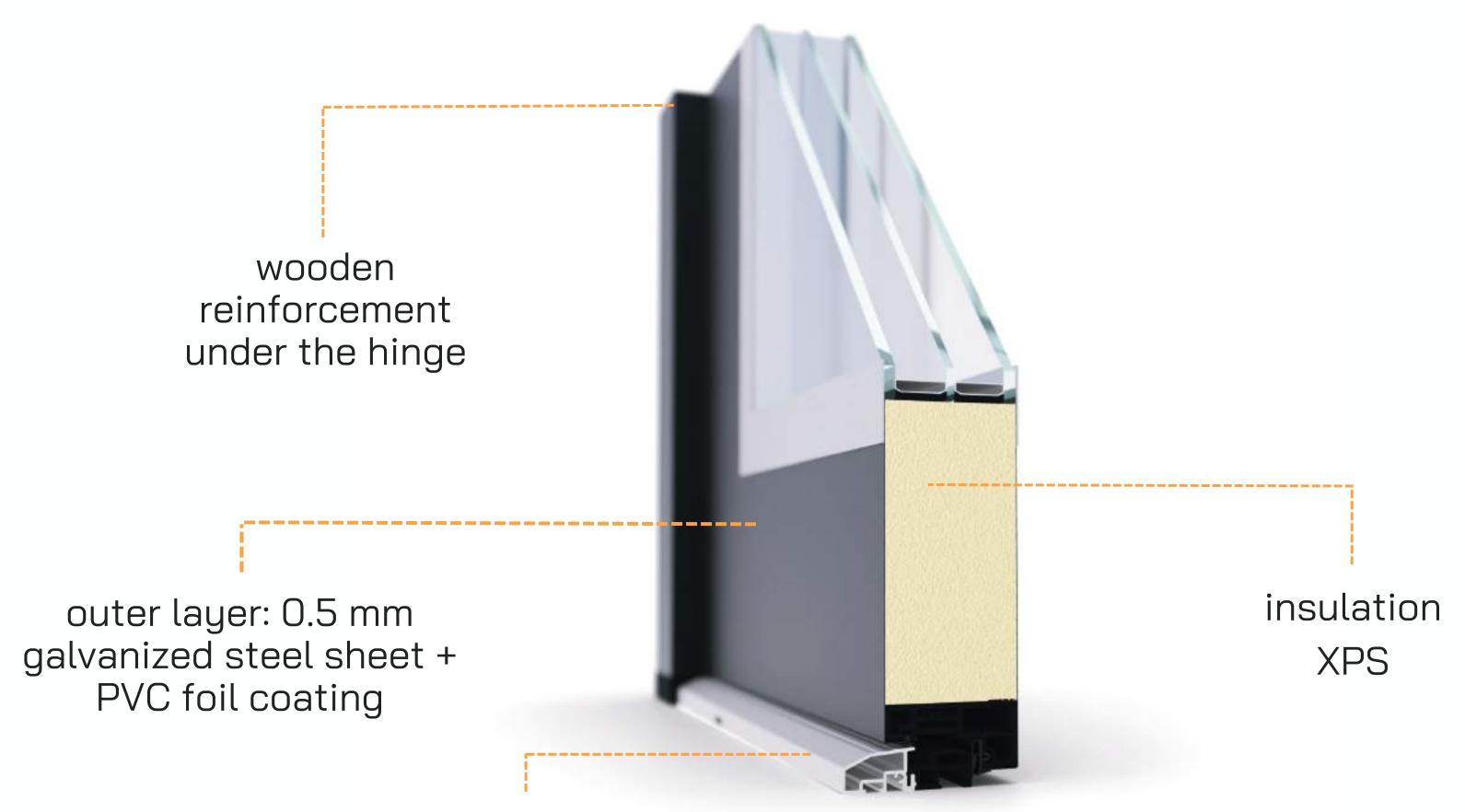




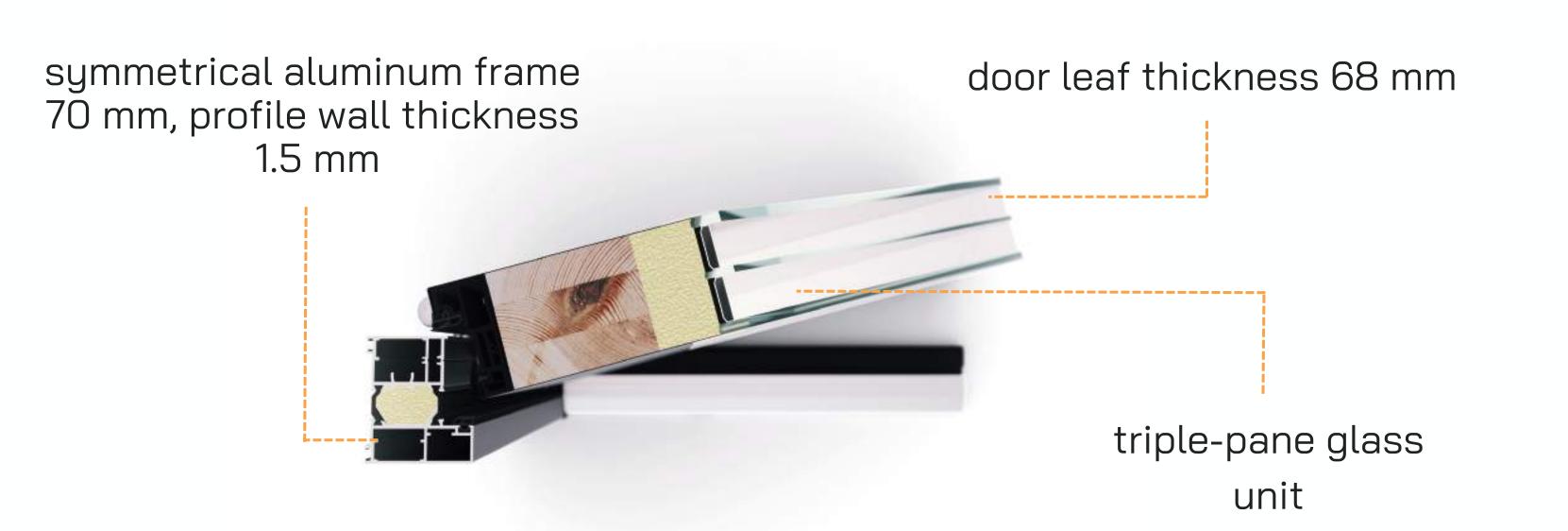
CLEAR SATIN GRAPHITE GRAY

**REFLEX GRAY** 

# CROSS-SECTION

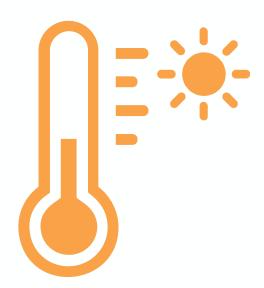


Aluminum threshold 64 mm





### DECLARATION OF PERFORMANCE



Thermal transmittance

FULL DOOR

Ud= 1,0 W/m2K

GLAZED DOOR

Ud= 1,2 W/m2K



Essential characteristics	Performance	Harmonized technical specification
Resistance to wind loads	Class C2	
Waterproofness	Class 2A Inward opening Class 7A Outward opening	
Air permeability	Class 4	
Heat transfer coefficient	Ud= 1,0 W/m²K Full panel door  Ud= 1,2 W/m²K Door with glazing	PN-EN 14351-1:2006+A2:2016
Heat transfer coefficient for the reference dimension (1230 mm x 2180 mm)	Ud= 0,93 W/m²K Full panel door  Ud= 1,1 W/m²K Door with glazing	
Solar radiation characteristics Solar radiation factor (g)	NPD	
Dangerous substances	None	
Impact resistance	Class 1	
9. Relevant technical documentation or specific technical documentation	DS68 AC technical documentatio	n





Watertightness

OUTWARD-OPENING DOORS

CLASS 7A

INWARD-OPENING DOORS

CLASS 2A

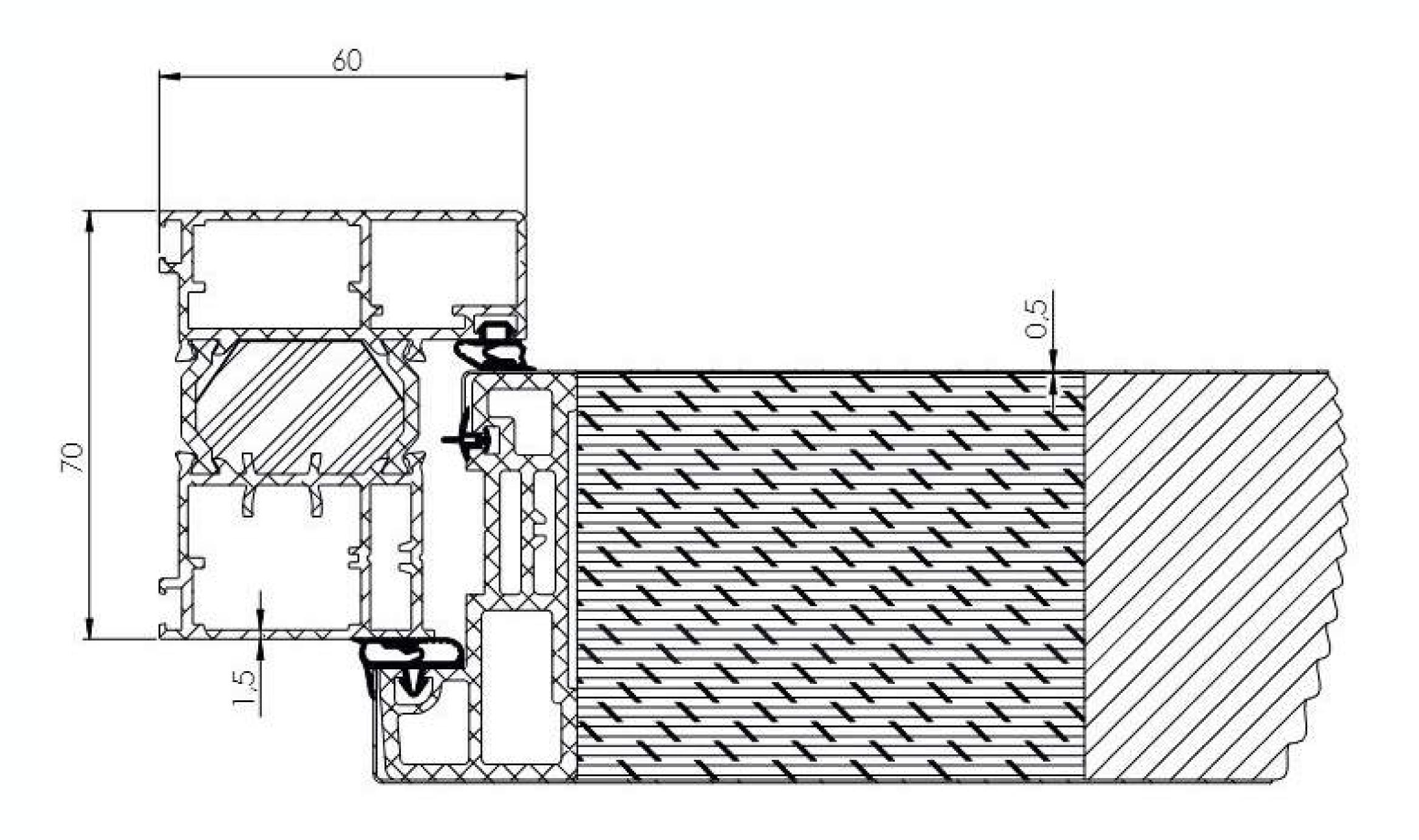


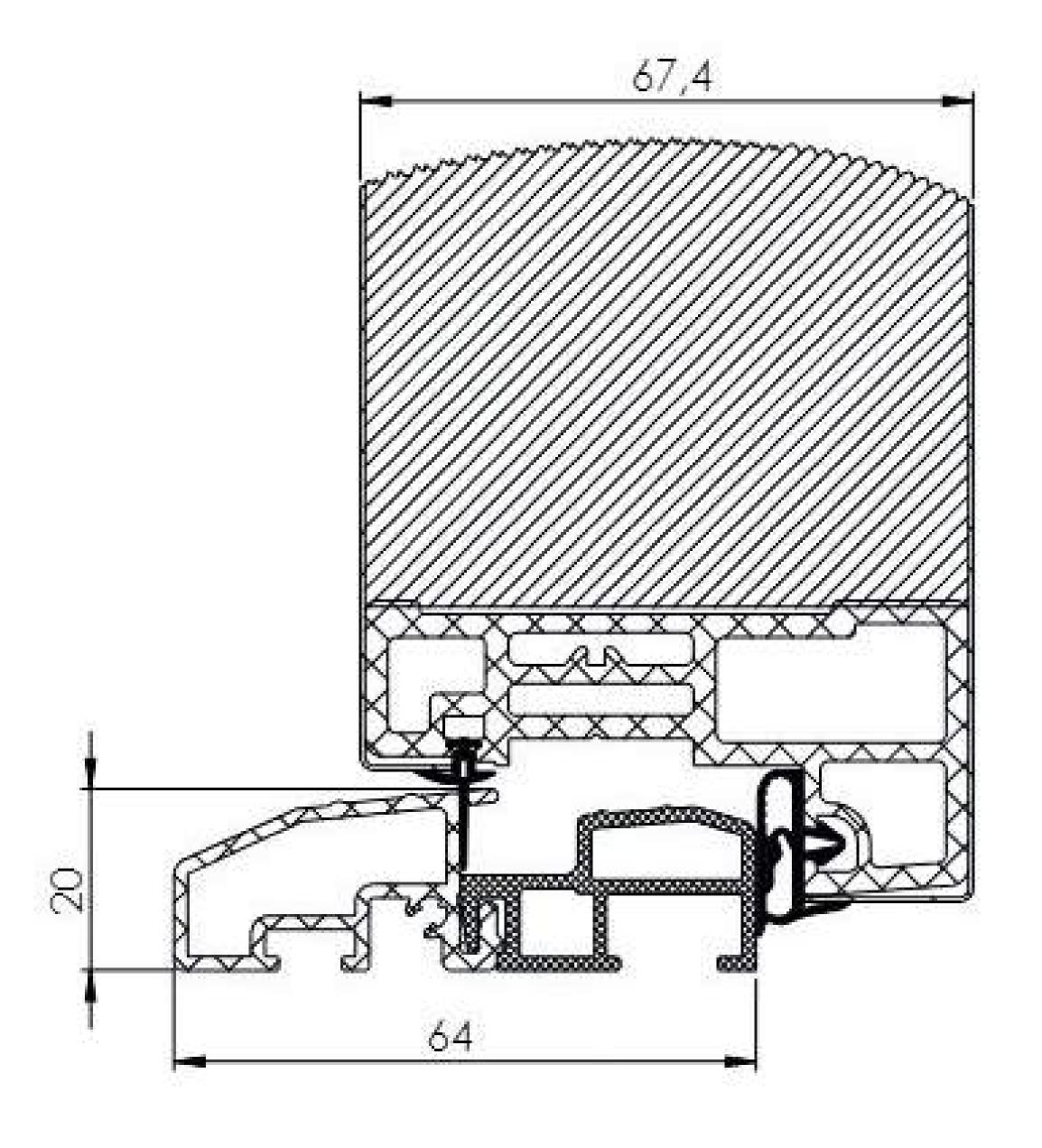
CLASS C2

10. This declaration of performance is issued under the sole responsibility of the manufacturer specified at pt. no. 4

documentation

# TECHNICAL DRAWING

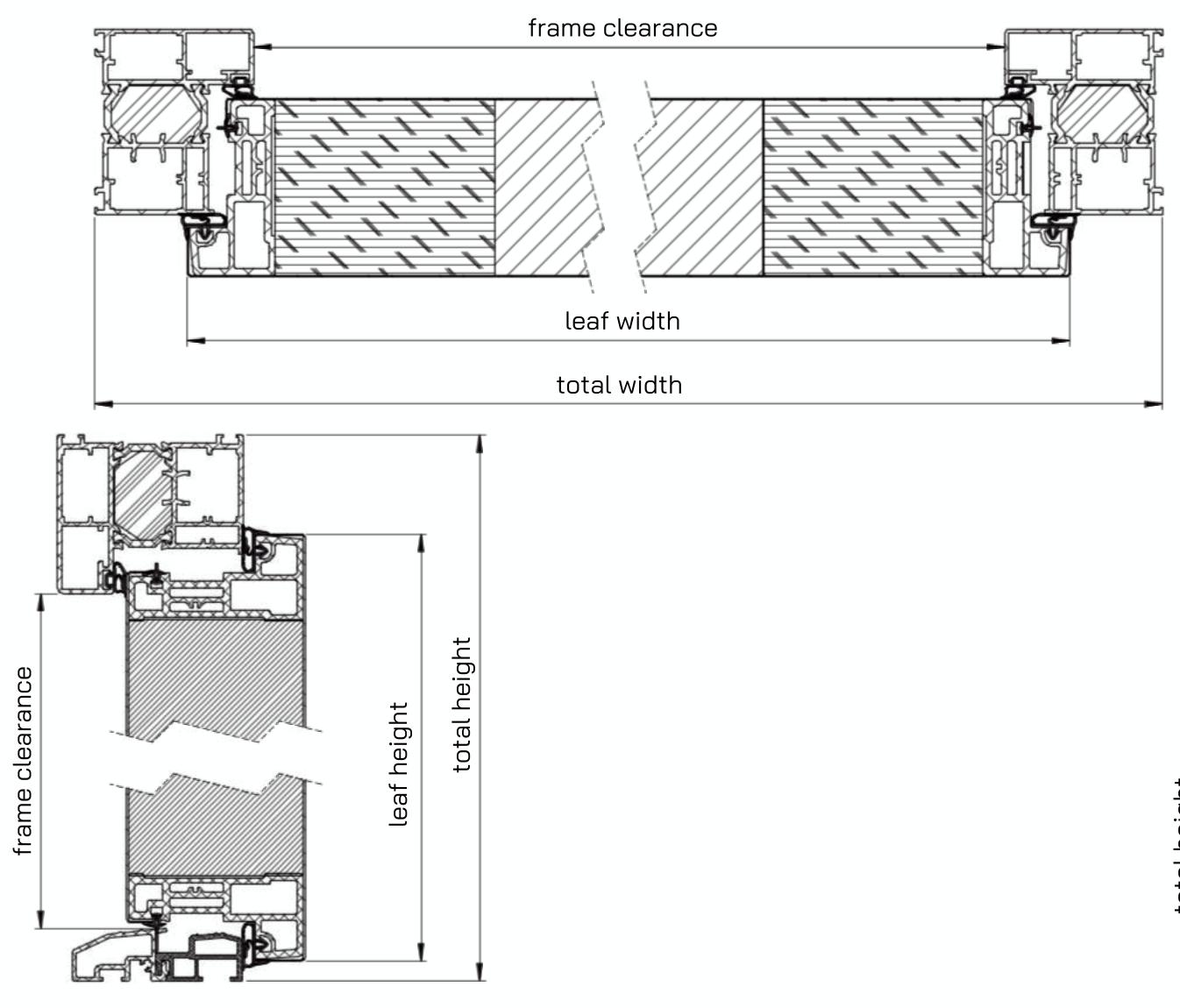




# DIMENSIONS

AC68 series doors are available in three sizes.

Below are the detailed dimensions, including the installation opening, the frame clearance, and the passage clearance (in millimeters).

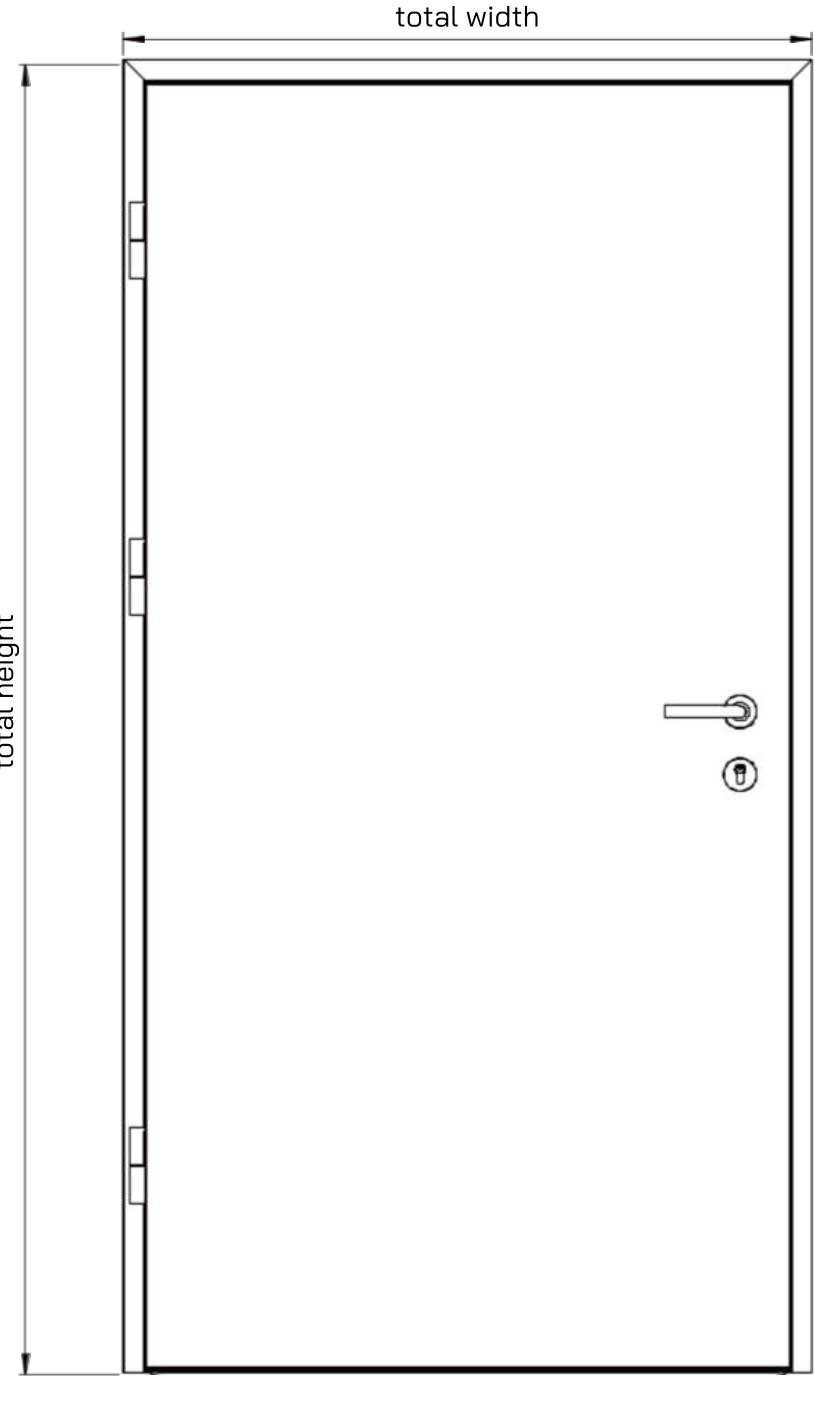




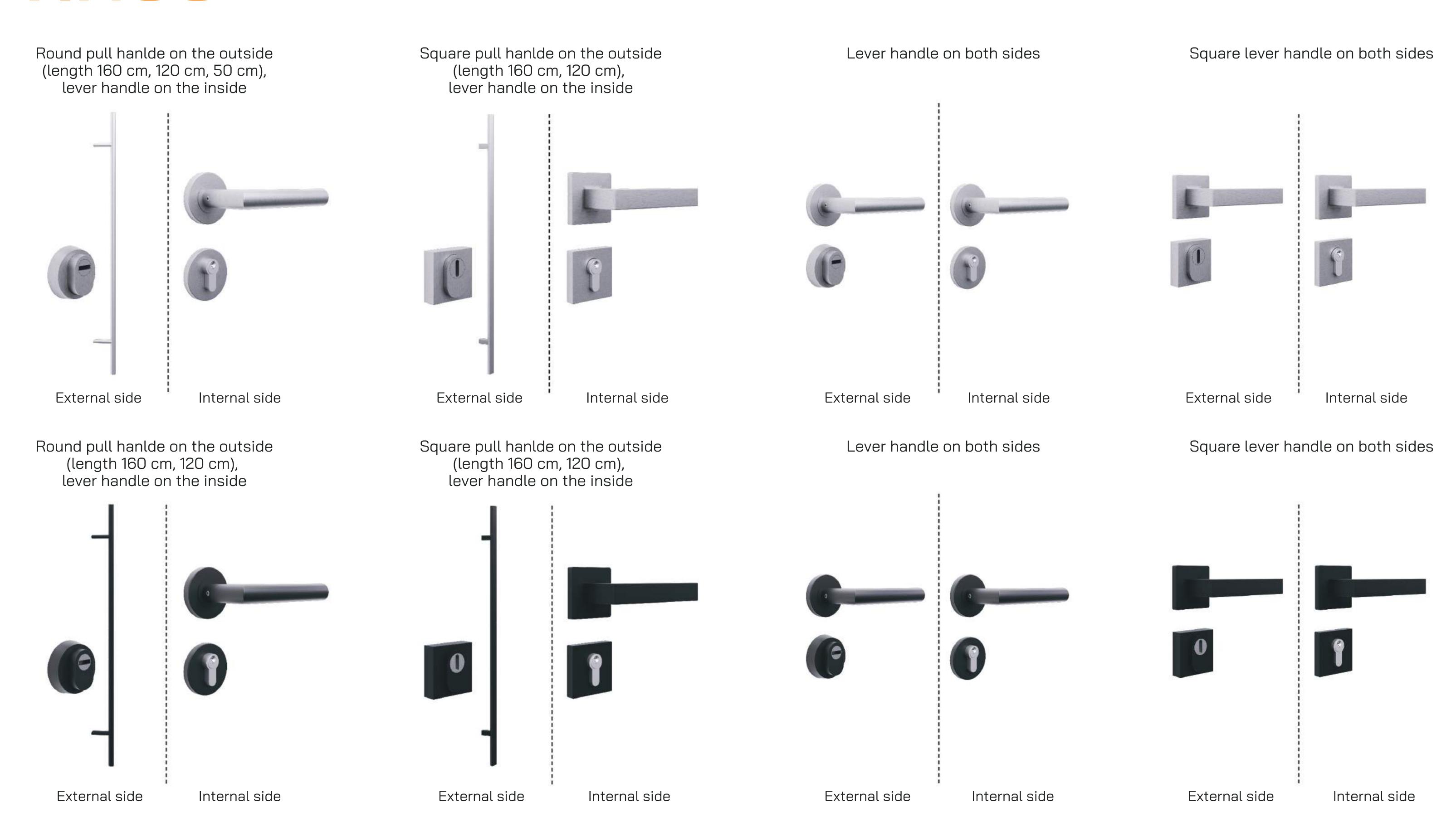
The frame clearance refers to the internal dimensions of the frame, determining the size of the door opening.

The passage clearance is the space available for passing through, reduced by the door thickness and structural elements such as hinges or seals.

Door dimension (mm) Installation opening dimension (mm)		ng dimension (mm)	Passage clearance (mm)		Frame clearance (mm)		
Width	Height	Width	Height	Width	Height	Width	Height
1000	2000	1030	2015	840	1920	880	1920
1000	2100	1030	2115	840	2020	880	2020
1100	2100	1130	2115	940	2020	980	2020



# FITTINGS



## OPTIONAL FITTINGS

In addition to standard hardware sets, which stand out for their elegance and modernity, we also offer optional sets available alongside.

These are available in **INOX** and **Blackline** versions, allowing you to further customize your doors to your individual needs and interior aesthetics.

**SET 01 SET 08 SET 02** Round pull handle 160 cm on the outside, Square pull handle 160 cm on the outside, Lever handle on both sides lever handle on the inside lever handle on the inside External side Internal side Internal side External side External side Internal side SET 08 BL SET 01 BL SET 02BL Lever handle on both sides Round pull handle 160 cm on the outside, Square pull handle 160 cm on the outside, lever handle on the inside lever handle on the inside

External side

Internal side

External side

Internal side

Internal side

External side

## SIDELIGHTS

Integrated glazing adds elegance and a modern touch to the doors while letting in natural light, creating bright and cozy interiors.

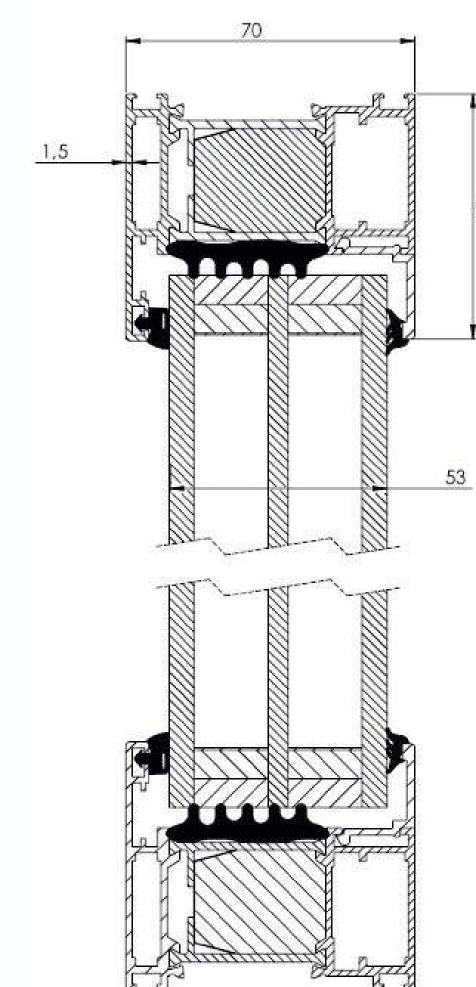
Additionally, it emphasizes the unique style of the doors, making them a perfect choice for both modern and classic arrangements.

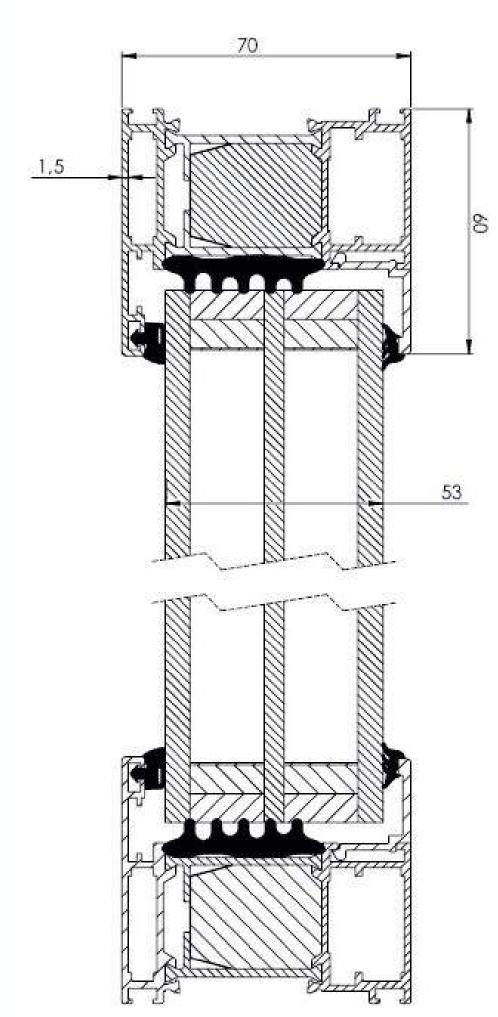
Colors: SATIN, GRAPHITE GRAY, REFLEX GRAY, CLEAR GLASS

Triple-pane unit: laminated safety glass (VSG) on both sides

Available widths: from 300 mm to 1200 mm

Optional feature: transom window (available only without sidelights)

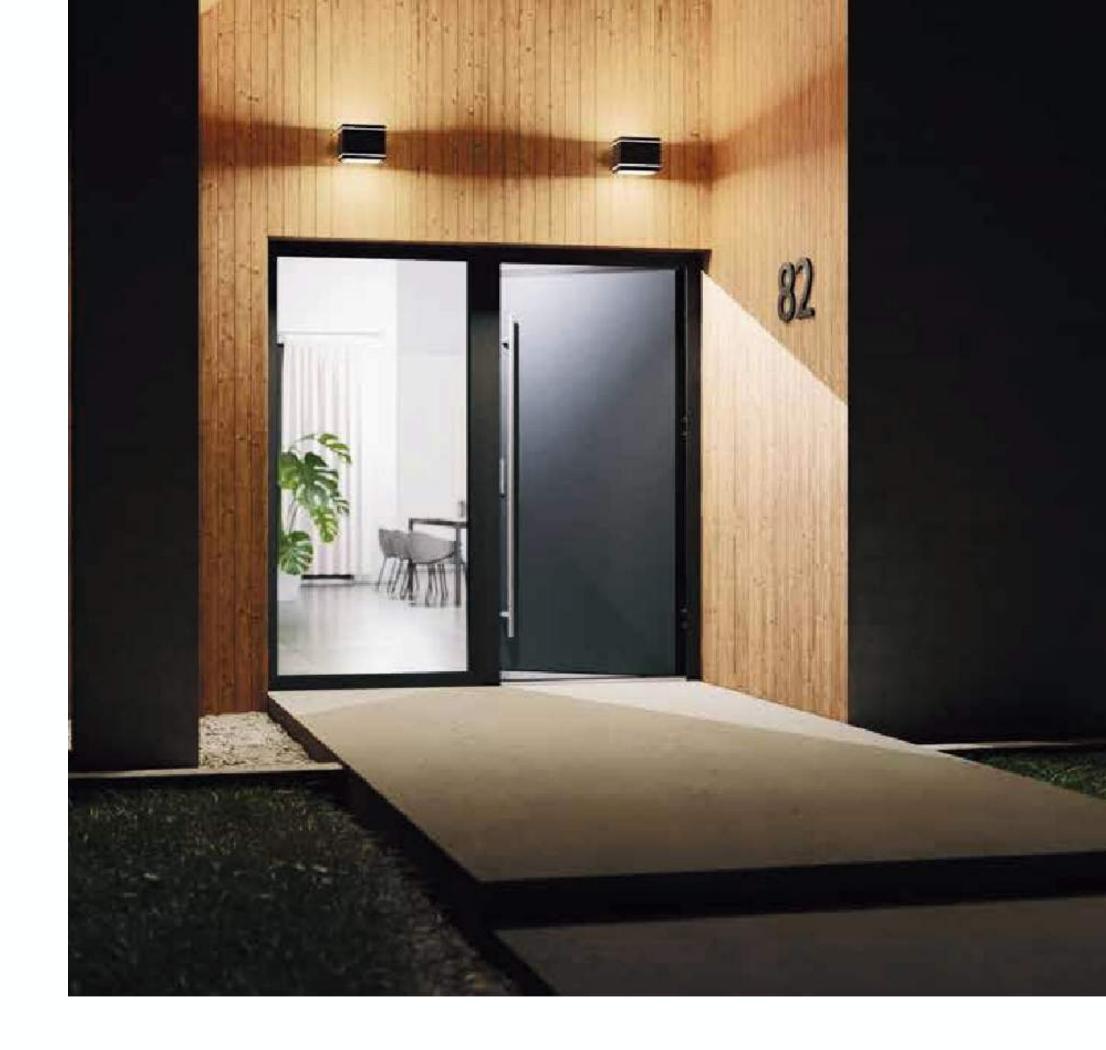














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**Cylindrical lock insert:** available in a version with 5 keys, equipped with an anti-panic function for enhanced safety and user convenience

Insert dimensions: 45/55 mm

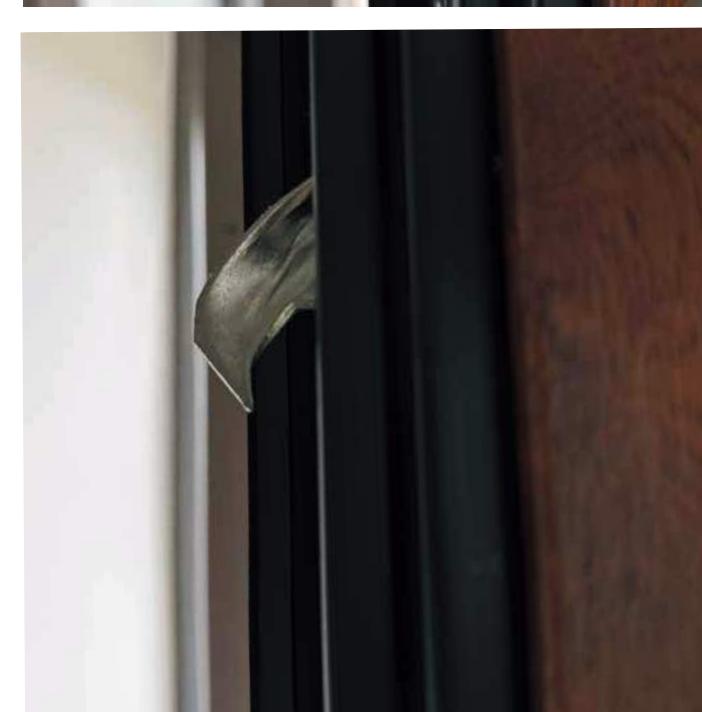
Backset: 92/65 mm

Optional feature: the option to equip with an electric strike for greater functionality









## HINGES



Number of hinges: 3

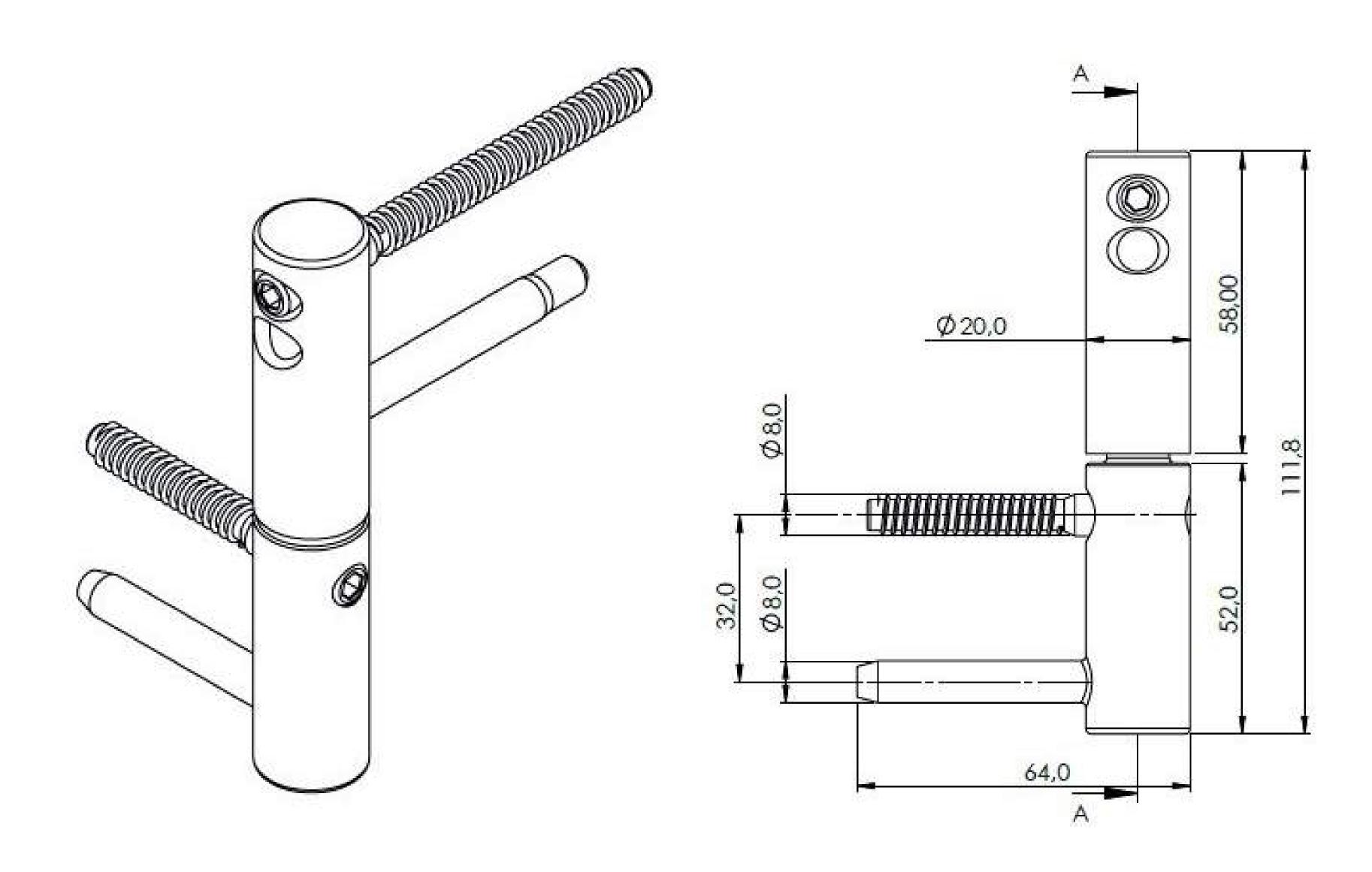
Type: two-piece, screw-in

Dimensions: diameter 20 mm

Anti-burglary pins: 6 pcs for added security

Adjustment: 3D (adjustable for gasket compression, horizontally, and vertically)

Included: hinge covers for an aesthetically pleasing finish





### OPTIONAL FEATURES

**Kick plate:** available for all models, shown in models 00, 02, 20, and 22



**Frame extensions:** available in 25 mm, 50 mm, and 100 mm variants **Threshold strips:** made of XPS material, 30 mm in height, providing durability and excellent thermal insulation









**Additional equipment:** peephole, electric strike with day/night function, cylindrical lock insert with anti-panic function, available with 5 keys and a turn knob.







### PACKAGING

We take care of every stage of the order process, from production to delivery of the doors to the customer. Our packaging standards guarantee not only safety during transport but also maintain high aesthetics and product quality. Every detail, from material selection to securing methods, is carefully considered to meet the expectations of the most demanding customers.

Single order: 1 piece

Door packaging: cardboard, ensuring safety during transport

Pallet shipping: up to 12 pieces, depending on model and size

Door weight: from 60 kg to 95 kg (depending on size)

Pallet weight (12 pieces): from 750 kg to 1170 kg

Pallet dimensions: 220 cm x 120 cm or 240 cm x 120 cm



Truck load capacity: 12 pallets

Optional feature: dropshipping available for an additional fee